

RYOBI®

768r

Flail Head Trimmer

OPERATOR'S MANUAL



FOR QUESTIONS, CALL 1-800-345-8746 in U.S. or
1-800-265-6778 in CANADA
www.ryobi.com

IMPORTANT MANUAL

DO NOT THROW AWAY

INTRODUCTION

THANK YOU

Thank you for buying this quality product. This modern outdoor power tool will provide many hours of useful service. You will find it to be a great labor-saving device. This operator's manual provides you with easy-to-understand operating instructions. Read the whole manual and follow all the instructions to keep your new outdoor power tool in top operating condition. The other manual that came with your power tool, the parts manual, contains all the information that you need to order parts.

PRODUCT REFERENCES, ILLUSTRATIONS AND SPECIFICATIONS

All information, illustrations and specifications in this manual are based on the latest product information available at the time of printing. We reserve the right to make changes at any time without notice.

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Click-Link® is a registered trademark of Ryobi Outdoor Products.

Bump Head™ is a trademark of Ryobi Outdoor Products.

SERVICE INFORMATION

Service on this unit both within and after the warranty period should be performed only by an authorized and approved service dealer.

Dial:

1-800-345-8746 in the United States or
1-800-265-6778 in Canada

to obtain the listing of the authorized service dealer nearest you.

DO NOT RETURN THE UNIT TO THE RETAILER.

NOTE: PROOF OF PURCHASE WILL BE REQUIRED FOR WARRANTY SERVICE.

Make sure this manual is carefully read and understood before starting or operating this equipment.

THIS PRODUCT IS COVERED BY ONE OR MORE OF THE US PATENTS LISTED BELOW: 5,076,149; 4,901,682; 4,779,405; 4,651,422; 4,505,040; 4,463,498; 4,369,742; 4,342,236; 4,223,441; 2,125,688; D-249,012; D-239,329;

OTHER PATENTS PENDING.

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CONTENTS OF CARTON

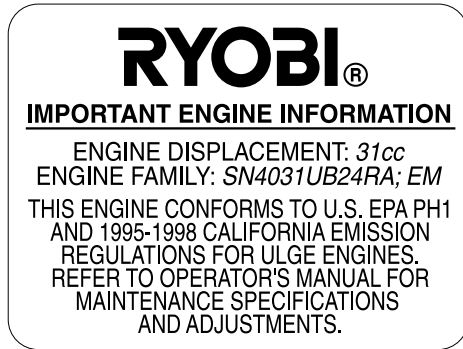
This carton should include of the following:

- Model 768r Trimmer
- Operator's Manual
- Parts Manual
- Product Registration Card
- Bottle of 2-Cycle Oil
- Flail Head
- Locking Rod

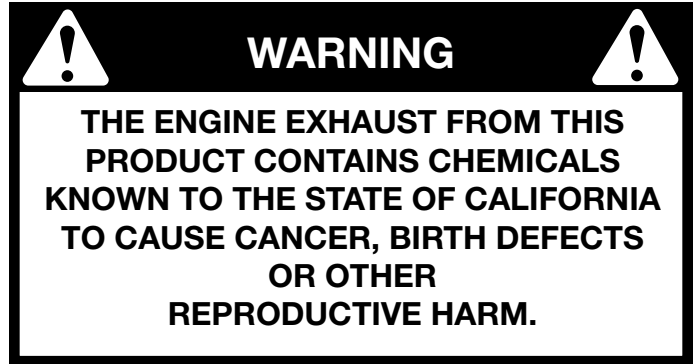
CALIFORNIA EMISSION REGULATIONS

This unit meets the 1995 to 1998 California emissions regulations for small off-road engines. These units are identified by the label on the engine of your product. A typical identification label is shown.

To ensure that your unit continues to meet these regulations, refer to the following information and instructions in this operator's manual.



California Proposition 65 Warning:



SPARK ARRESTOR

NOTE: For users on U.S. Forest Land and in the states of California, Maine, Oregon and Washington. All U.S. Forest Land and the state of California (Public Resources Codes 4442 and 4443), Oregon and Washington require, by law that certain internal combustion engines operated on forest brush and/or grass-covered areas be equipped with a spark arrestor, maintained in effective working order, or the engine be constructed, equipped and maintained for the prevention of fire. Check with your state or local authorities for regulations pertaining to these requirements. Failure to follow these requirements could subject you to liability or a fine. **This unit is factory equipped with a spark arrestor.** If it requires replacement, ask your LOCAL SERVICE dealer to install the **Accessory Part #180030 Spark Arrestor Kit.**

FOR QUESTIONS, CALL 1-800-345-8746 IN U.S. OR 1-800-265-6778 in CANADA

WARNING!

Read the Operator's Manual(s) and follow all warnings and safety instructions. Failure to do so can result in serious injury to the operator and/or bystanders.

RULES FOR SAFE OPERATION

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

SYMBOL	MEANING
	SAFETY ALERT SYMBOL: Indicates danger, warning, or caution. Attention is required in order to avoid serious personal injury. May be used in conjunction with other symbols or pictographs.
NOTE: Advises you of information or instructions vital to the operation or maintenance of the equipment.	



DANGER: Failure to obey a safety warning will result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.



WARNING: Failure to obey a safety warning can result in injury to yourself and others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.



CAUTION: Failure to obey a safety warning may result in property damage or personal injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.

• IMPORTANT SAFETY INFORMATION •

READ ALL INSTRUCTIONS BEFORE OPERATING

- Read the instructions carefully. Be familiar with the controls and proper use of the unit.
- Do not operate this unit when tired, ill, or under the influence of alcohol, drugs, or medication.
- Children and teens under the age of 15 must not use the unit, except for teens guided by an adult.
- Inspect the unit before use. Replace damaged parts. Check for fuel leaks. Make sure all fasteners are in place and secure. Replace cutting attachment parts that are cracked, chipped, or damaged in any way. Make sure the cutting attachment is properly installed and securely fastened. Be sure the cutting attachment shield is properly attached, and positioned as recommended. Failure to do so can result in personal injury to the operator and bystanders, as well as damage to the unit.
- Use only 0.080 in (2.03 mm) diameter genuine Ryobi replacement line. Never use metal-reinforced line, wire, or rope, etc.. These can break off and become a dangerous projectile.
- Be aware of the risk of injury to the head, hands and feet.
- Clear the area to be cut before each use. Remove all objects such as rocks, broken glass, nails, wire, or string which can be thrown or become entangled in the cutting attachment. Clear the area of children, bystanders, and pets. At a minimum, keep all children, bystanders and pets outside a 50 ft. (15 m.) radius; there still may be a risk to bystanders from thrown objects. Bystanders should be encouraged to wear eye protection. If you are approached, stop the engine and cutting attachment immediately.
- Squeeze the throttle control and check that it returns automatically to the neutral position. Make all adjustments or repairs before using unit.

SAFETY WARNINGS FOR GAS TRIMMERS

WARNING: Gasoline is highly flammable, and its vapors can explode if ignited. Take the following precautions:

- Store fuel only in containers specifically designed and approved for the storage of such materials.
- Avoid creating a source of ignition for spilled fuel. Do not start the engine until fuel vapors dissipate.
- Always stop the engine and allow it to cool before filling the fuel tank. Never remove the cap of the fuel tank, or add fuel, when the engine is hot. Never operate the unit without the fuel cap securely in place. Loosen the fuel tank cap slowly to relieve any pressure in the tank.
- Mix and add fuel in a clean, well-ventilated area outdoors where there are no sparks or flames. Slowly remove the fuel cap only after stopping engine. Do not smoke while fueling or mixing fuel. Wipe up any spilled fuel from the unit immediately.
- Move the unit at least 30 ft. (9.1 m) from the fueling source and site before starting the engine. Do not smoke, keep sparks and open flames from the area while adding fuel or operating the unit.

WHILE OPERATING

- Never start or run the unit inside a closed room or building. Breathing exhaust fumes can kill. Operate this unit only in a well ventilated area outdoors.
- Wear safety glasses or goggles that are marked as meeting ANSI Z87.1-1989 standards, and ear/hearing protection when operating this unit. Wear a face or dust mask if the operation is dusty. Long sleeve shirts are recommended.
- Wear heavy, long pants, boots and gloves. Do not wear loose clothing, jewelry, short pants, sandals or go barefoot. Secure hair above shoulder level.
- The cutting attachment shield must always be in place while operating the unit as a trimmer. Do not operate unit without both trimming lines extended, and the proper line installed. Do not extend the trimming line beyond the length of the shield.

RULES FOR SAFE OPERATION

- This unit has a clutch. The cutting attachment remains stationary when the engine is idling. If it does not, have the unit adjusted by an authorized service technician.
- Adjust the D handle to provide the best grip.
- Be sure the cutting attachment is not in contact with anything before starting the unit.
- Use the unit only in daylight or good artificial light.
- Avoid accidental starting. Be in the starting position whenever pulling the starter rope. The operator and unit must be in a stable position while starting. See Starting/Stopping Instructions.
- Use the right tool. Only use this tool for the purpose intended.
- Do not overreach. Always keep proper footing and balance.
- Always hold the unit with both hands when operating. Keep a firm grip on both the front and rear handle or grips.
- Keep hands, face, and feet at a distance from all moving parts. Do not touch or try to stop the cutting attachment when it is rotating.
- Do not touch the engine or muffler. These parts get extremely hot from operation. When turned off they remain hot for a short time.
- Do not operate the engine faster than the speed needed to cut, trim or edge. Do not run the engine at high speed when not cutting.
- Always stop the engine when cutting is delayed or when walking from one cutting location to another.
- If you strike or become entangled with a foreign object, stop the engine immediately and check for damage. Do not operate before repairing damage. Do not operate the unit with loose or damaged parts.
- Stop and switch the engine to off for maintenance, repair, or for changing the cutting attachment or other attachments.
- Use only genuine Ryobi replacement parts when servicing this unit. These parts are available from your authorized service dealer. Do not use parts, accessories or attachments not authorized by Ryobi for this unit. Doing so could lead to serious injury to the user, or damage to the unit, and void your warranty.
- Keep unit clean of vegetation and other materials. They may become lodged between the cutting attachment and shield.
- To reduce fire hazard, replace faulty muffler and spark arrestor, keep the engine and muffler free from grass, leaves, excessive grease or carbon build up.

FLAIL HEAD SAFETY

- Be certain that the Flail Head is assembled correctly and properly mounted on the machine. See Assembly Instructions.
- Keep the D handle between the operator and Flail Head at all times.
- NEVER cut with the Flail Head located over 30 inches (76.2 cm) or more above the ground level.
- Do not attempt to touch or stop the Flail Head when it is rotating.
- Do not run the unit at high speed when not cutting.
- Do not use the Flail Head for decorative trimming or cutting brush.
- If you strike or become entangled with a foreign object, stop the engine immediately and check for damage. Have any damage repaired before further operation is attempted.
- Inspect the flail blades regularly for excessive wear and damage. Do not operate the Flail Head with worn, broken, or cracked blades. Flail blades should always be replaced as a set, using only Ryobi replacement blades. Use of any other blades could damage the unit and result in a serious personal injury.
- Stop the engine IMMEDIATELY if you feel excessive vibration. Vibration is a sign of trouble. Inspect thoroughly for loose nuts and bolts, broken flail blades, or other damage before continuing. Repair or replace affected parts as necessary.

OTHER SAFETY WARNINGS

- Never store the unit, with fuel in the tank, inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing or transporting. Be sure to secure the unit while transporting.
- Store the unit in a locked up and dry, or high and dry place to prevent unauthorized use or damage. Keep out of the reach of children.
- Never douse or squirt the unit with water or any other liquid. Keep handles dry, clean and free from debris. Clean after each use, see Cleaning and Storage instructions.
- Keep these instructions. Refer to them often and use them to instruct other users. If you loan someone this unit, also loan them these instructions.

SAVE THESE INSTRUCTIONS

RULES FOR SAFE OPERATION

SAFETY AND INTERNATIONAL SYMBOLS

This operator's manual describes safety and international symbols and pictographs that may appear on this product. Read the operator's manual for complete safety, assembly, operating and maintenance and repair information.

SYMBOL

MEANING



• SAFETY ALERT SYMBOL

Indicates danger, warning, or caution. May be used in conjunction with other symbols or pictographs.



• WARNING - READ OPERATOR'S MANUAL

Failure to follow operating instructions and safety precautions in the operator's manual can result in serious injury. Read the operator's manual before starting or operating this unit.



• FOR SERVICE INFORMATION, CALL:

USA: 1-800-345-8746
CANADA: 1-800-265-6778



• WEAR EYE AND HEARING PROTECTION

WARNING: Thrown objects and loud noise can cause severe eye injury and hearing loss. Wear eye protection meeting ANSI Z87.1-1989 standards and ear protection when operating this unit.



• KEEP BYSTANDERS AWAY

WARNING: Keep all bystanders, especially children and pets, at least 50 feet (15 m.) from the trimming area.

5-7x



• PRIMER BULB

Push primer bulb, fully and slowly, 5 to 7 times.



• UNLEADED FUEL

Always use clean, fresh unleaded fuel.



• OIL

Refer to operator's manual for the proper type of oil.

RULES FOR SAFE OPERATION

SYMBOL

MEANING



• THROWN OBJECTS AND ROTATING CUTTER CAN CAUSE SEVERE INJURY

WARNING: Do not operate without the cutting attachment shield in place. Keep away from the rotating cutting attachment.



• ON/OFF STOP CONTROL

ON / START / RUN



• ON/OFF STOP CONTROL

OFF OR STOP



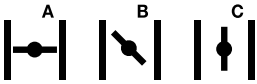
• HOT SURFACE WARNING

Do not touch a hot muffler or cylinder. You may get burned. These parts get extremely hot from operation. When turned off they remain hot for a short time.



• SHARP BLADE

WARNING: Sharp blade on cutting attachment shield. To prevent serious injury, do not touch line cutting blade.



• CHOKE CONTROL

A. FULL CHOKE position.

B. PARTIAL CHOKE position.

C. RUN position



• KEEP HANDS AWAY FROM BLADES

WARNING: MOVING BLADES CAN CAUSE SEVERE INJURY. Keep hands and body parts away from flail blades at all times while operating this unit.



WARNING: The operation of any power tool can cause foreign objects to be thrown into your eyes. This can lead to severe eye damage. Before commencing power tool operation, always wear safety glasses or goggles that are marked as meeting ANSI Z87.1-1989 standards, and a full face shield when needed.

RULES FOR SAFE OPERATION

KNOW YOUR UNIT

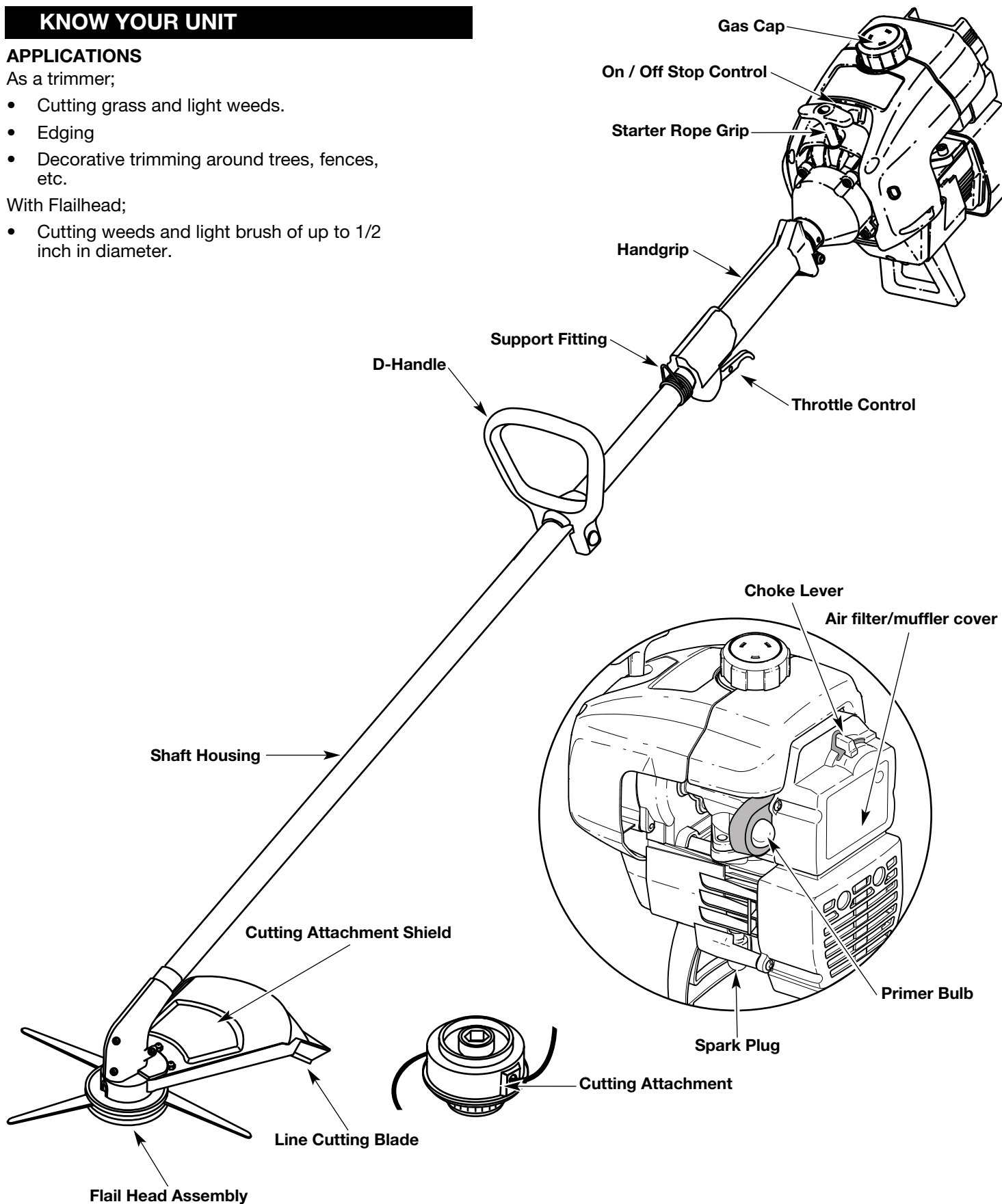
APPLICATIONS

As a trimmer;

- Cutting grass and light weeds.
- Edging
- Decorative trimming around trees, fences, etc.

With Flailhead;

- Cutting weeds and light brush of up to 1/2 inch in diameter.



ASSEMBLY INSTRUCTIONS

INSTALLING THE HARNESS



WARNING: To avoid serious personal injury, never attempt to start the unit when standing and the unit clipped to the shoulder strap. Always follow the starting procedures as described in the **Operation** section.

1. Push the strap through the center of the buckle.
2. Pull the strap over the cross bar and down through the slot in the buckle (Fig. 1).

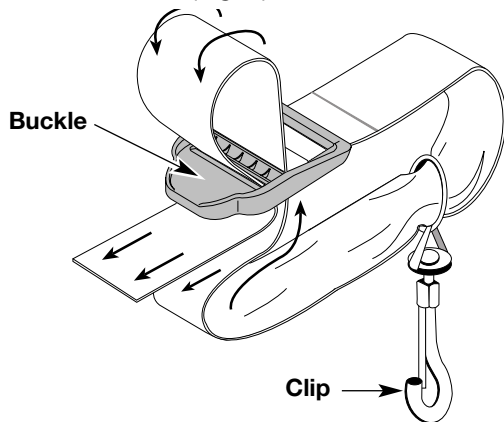


Fig. 1

3. Snap the clip on to the support fitting (Fig. 2).

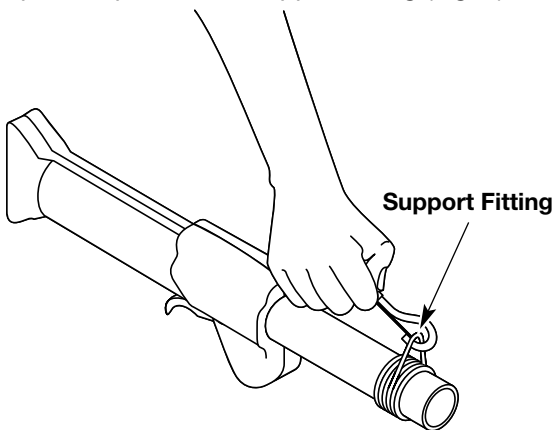


Fig. 2

4. While standing in the operating position adjust length to fit the operator's size. Pull tab to lengthen, pull strap to shorten (Fig 3).

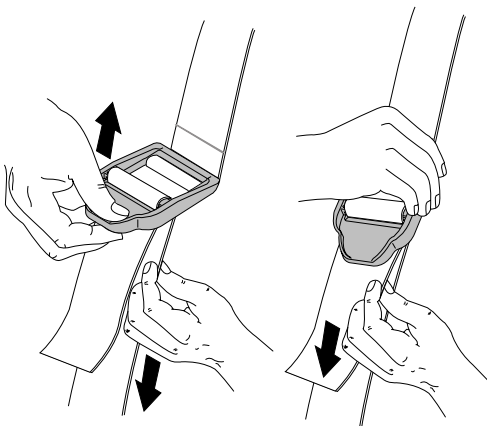


Fig. 3

ASSEMBLING THE FLAIL HEAD

Flail Head Parts

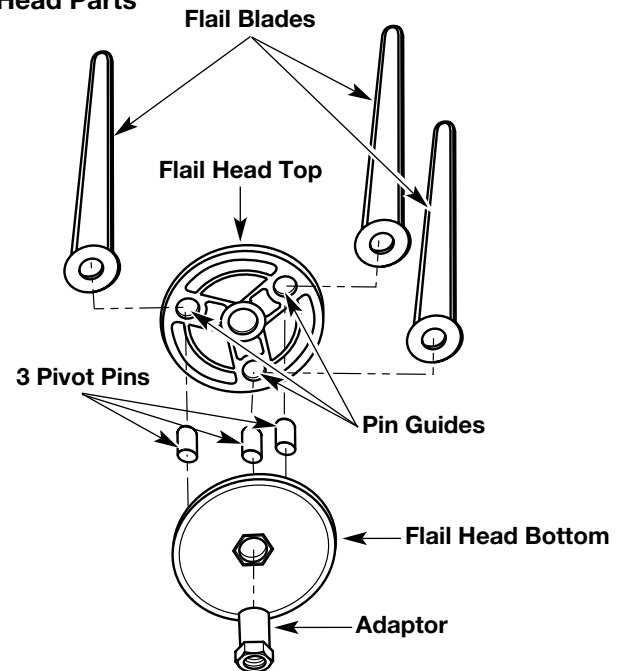


Fig. 4

1. Insert the three Pivot Pins into the pin guides in the Flail Head Top (Fig. 5).

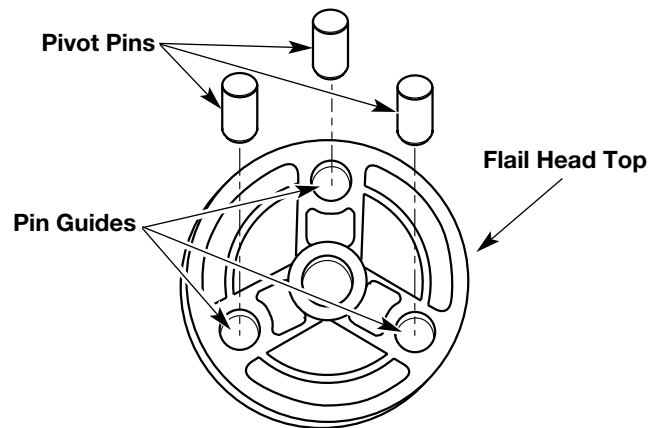


Fig. 5

2. Place one Flail Blade on each Pivot Pin (Fig. 6).

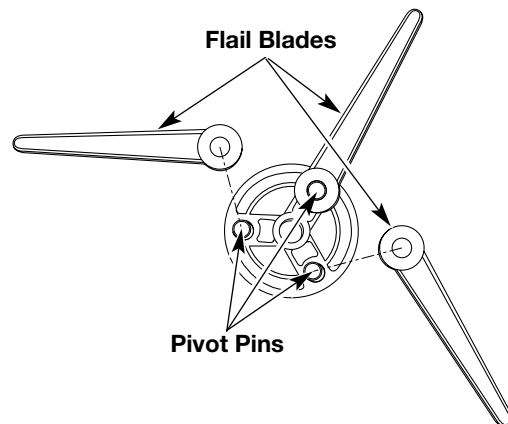


Fig. 6

ASSEMBLY INSTRUCTIONS

3. Press the Flail Head Bottom on by matching the pin guides with the Pivot Pins (Fig. 7).

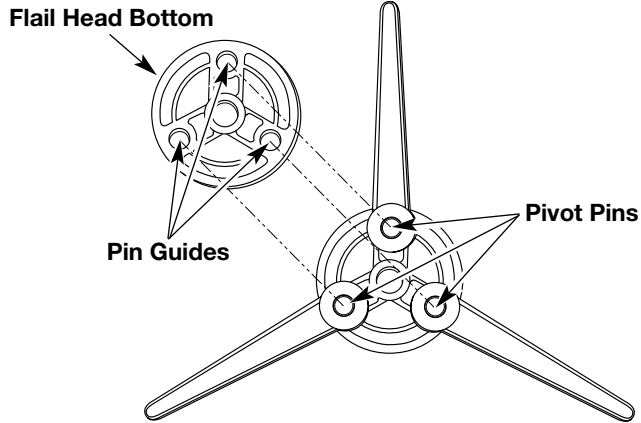


Fig. 7

4. Slide the Adapter flush into the hexagonal recess of the Flail Head Bottom (Fig. 8).

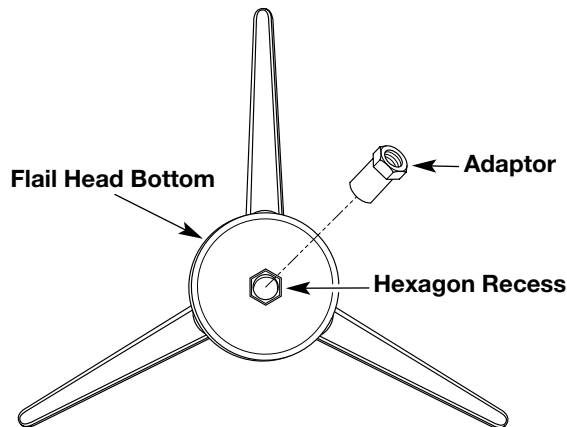


Fig. 8

REMOVING THE CUTTING ATTACHMENT

1. Align the shaft bushing hole with the locking rod slot and insert the locking rod into the shaft bushing hole (Fig. 9).
2. While holding the locking rod, remove the cutting attachment by turning it counterclockwise off of the output shaft (Fig. 9). Store the cutting attachment for future use.

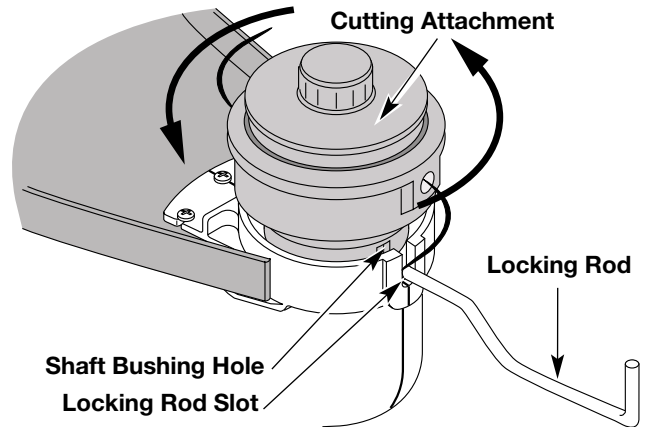


Fig. 9

3. Remove the locking rod.

INSTALLING THE FLAIL HEAD

NOTE: To make removing or installing the cutting attachment easier, place the unit on the ground or on a work bench.

WARNING: The gear housing gets hot with use and can result in injury to the operator. When the unit is turned off it remains hot for a short time. Do not touch the gear housing until it has cooled.

1. Place the assembled Flail Head with the Flail Head Bottom and Hexagonal Recess and Adapter facing upward. Move the Flail Blades together (Fig.10).

WARNING: To avoid serious personal injury, always wear gloves while handling or installing the flail head

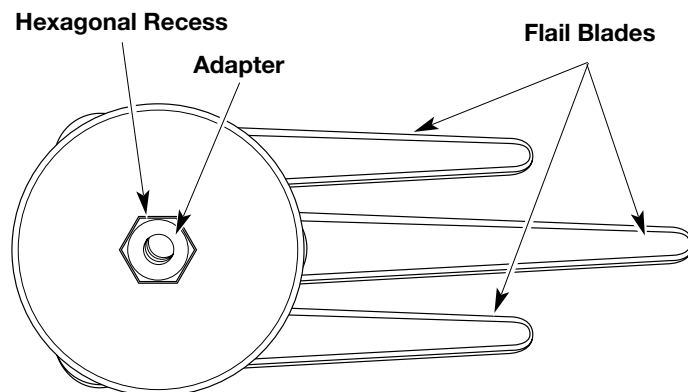


Fig. 10

ASSEMBLY INSTRUCTIONS

2. Align the blade driver hole with the locking rod slot and insert the locking rod into the blade driver hole (Fig. 11).

Cutting Attachment Shield

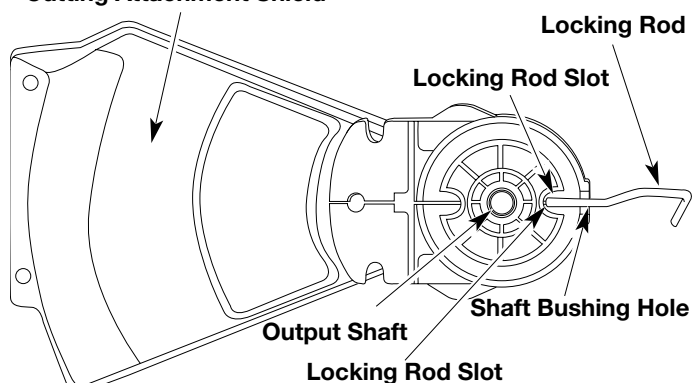


Fig. 11

3. Grip the sides of the Flail Head with the Adaptor facing your palm and the Flail Head top facing the unit. Screw the Flail Head clockwise onto the shaft (Fig. 12) until the Flail Head is on securely. Do not over tighten.



WARNING: To avoid serious personal injury and damage to the unit, do not put the Flail head on facing the wrong direction.

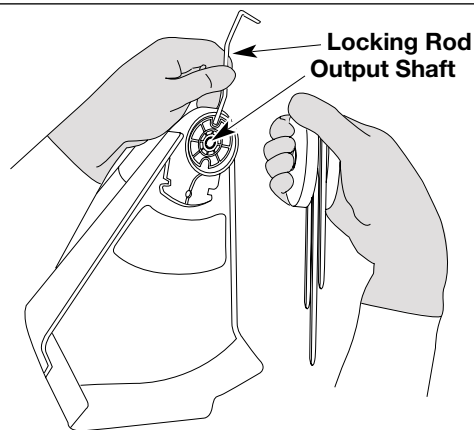


Fig. 12

REMOVING THE FLAIL HEAD

To remove the Flail Head,

1. Align the blade driver hole with the locking rod slot and insert the locking rod into the blade driver hole, Fig. 12.
 2. Grip the Flail Head, and turn counterclockwise.
- Store the Flail Head components together to prevent loss.

INSTALLING THE CUTTING ATTACHMENT

NOTE: To make installing or removing the cutting attachment easier, place the unit on the ground or on a work bench.



WARNING: The gear housing gets hot with use and can result in injury to the operator. When the unit is turned off it remains hot for a short time. Do not touch the gear housing until it has cooled.

1. Align the shaft bushing hole with the locking rod slot and insert the locking rod into the shaft bushing hole. (Fig. 13).

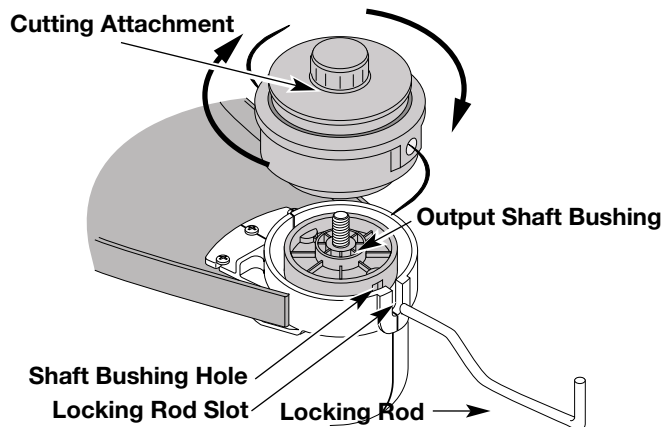


Fig. 13

2. While holding the locking rod, screw the cutting attachment clockwise onto the output shaft. Tighten securely.
3. Remove the locking rod.



WARNING: Inspect the output shaft bushing every time a cutting attachment is changed for cracks or damage. Replace any damaged output shaft bushings

OIL AND FUEL INFORMATION

OIL AND FUEL MIXING INSTRUCTIONS



Old and/or improperly mixed fuel are the main reasons for the unit not running properly. Be sure to use fresh, clean unleaded fuel. Follow the instructions carefully for the proper fuel/oil mixture.

Definition of Blended Fuels

Today's fuels are often a blend of gasoline and oxygenates such as ethanol, methanol or MTBE (ether). Alcohol-blended fuel absorbs water. As little as 1% water in the fuel can make fuel and oil separate. It forms acids when stored. When using alcohol-blended fuel, use fresh fuel (less than 60 days old).

Using Blended Fuels

If you choose to use a blended fuel, or its use is unavoidable, follow recommended precautions.

- Always use fresh fuel mix per your operator's manual.
- Use the fuel additive STA-BIL® or an equivalent.
- Always agitate the fuel mix before fueling the unit.
- Drain the tank and run the engine dry before storing the unit.

Using Fuel Additives

The use of fuel additives, such as STA-BIL® Gas Stabilizer or an equivalent, will inhibit corrosion and minimize the formation of gum deposits. Using a fuel additive can keep fuel from forming harmful deposits in the carburetor for up to six (6) months. Add 0.8 oz. (23 ml.) of fuel additive per gallon of fuel according to the instructions on the container. NEVER add fuel additives directly to the unit's fuel tank.



CAUTION: For proper engine operation and maximum reliability, pay strict attention to the oil and fuel mixing instructions on the 2-cycle oil container. Using improperly mixed fuel can severely damage the engine.



Thoroughly mix the proper ratio of 2-cycle engine oil with unleaded gasoline in a separate fuel can. Use a 32:1 fuel/oil ratio. Do not mix them directly in the engine fuel tank. See the table below for specific gas and oil mixing ratios.

NOTE: One gallon (3.8 liters) of unleaded gasoline mixed with one 4 oz. (120 ml.) bottle of RYOBI 2 Cycle OIL makes a 32:1 fuel/oil ratio.

	+	
UNLEADED GAS		RYOBI 2 CYCLE OIL
1 US. GALLON + 4.0 FL. OZ.		
(3.8 LITERS) (120 ml)		
1 LITER + 30 ml		
MIXING RATIO - 32:1		



WARNING: Gasoline is extremely flammable. Ignited Vapors may explode. Always stop the engine and allow it to cool before filling the fuel tank. Do not smoke while filling the tank. Keep sparks and open flames at a distance from the area.



WARNING: Remove fuel cap slowly to avoid injury from fuel spray. Never operate the unit without the fuel cap securely in place.



WARNING: Add fuel in a clean, well ventilated area outdoors. Wipe up any spilled fuel immediately. Avoid creating a source of ignition for spilt fuel. Do not start the engine until fuel vapors dissipate.

NOTE: Dispose of the old fuel/oil mix in accordance to Federal, State, and Local regulations.

STARTING/STOPPING INSTRUCTIONS

STARTING INSTRUCTIONS



WARNING: Avoid accidental starting. Be in the starting position when pulling the starter rope (Fig. 16). The operator and unit must be in a stable position while starting to avoid serious personal injury.

NOTE: When using the shoulder harness, have it on and adjusted, but not clipped to the support fitting prior to starting unit. See **Installing the Harness**, Pg. 9.

1. Mix gas with oil. Fill fuel tank with fuel/oil mixture. See Oil and Fuel Mixing Instructions on Pg.12.
2. Put the On/Off Stop Control in the **ON** position (Fig. 14).

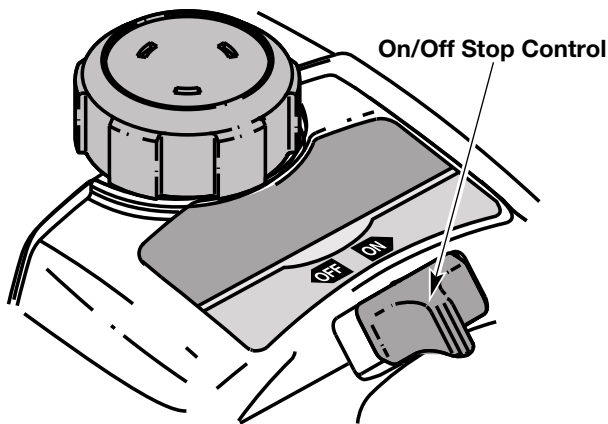


Fig. 14

3. Fully press and release primer bulb slowly 5 to 7 times. Fuel should be felt and visible in the bulb (Fig. 15). If fuel hasn't entered the bulb, press three more times, or until it does.
4. Place the choke lever in the **FULL** choke position (A) (Fig. 15).

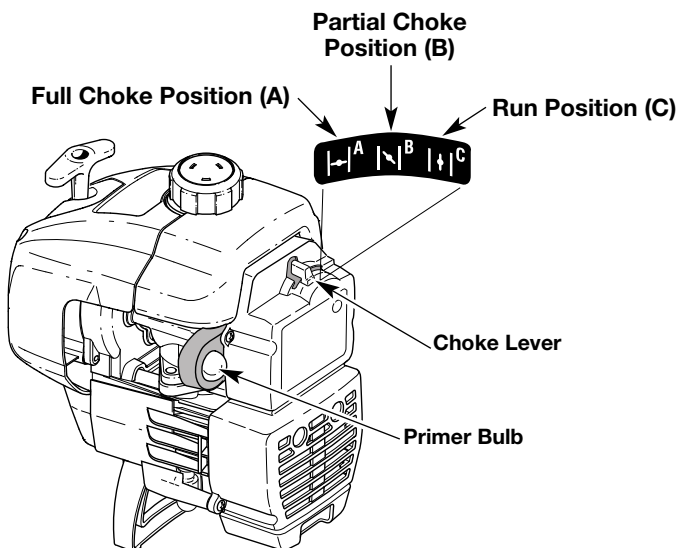


Fig. 15

5. With the unit on the ground, squeeze the throttle control and hold. Pull starter rope briskly (Fig. 16). Continue pulling until the engine sounds as though it wants to run (normally 2 to 5 pulls).

NOTE: Squeeze the throttle control until the engine has started and warmed up.

6. Place the choke lever in the **PARTIAL** choke position (B) (Fig. 15).
7. Pull starter rope briskly 1 to 3 times to start the engine (Fig. 16).

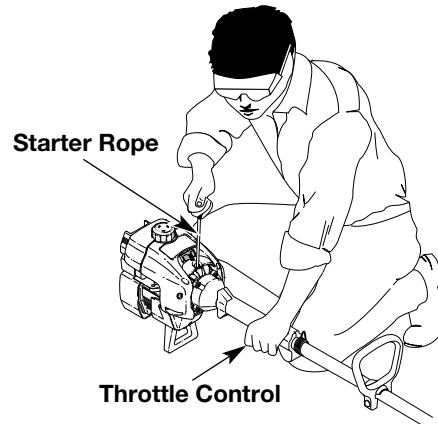


Fig. 16

8. If the engine does not start, repeat steps 4 through 7.

NOTE: If the engine floods while trying to start, place the choke lever in the **RUN** position (C). Squeeze the throttle control. Pull the starter rope briskly. The engine should start within three (3) to eight (8) pulls.

9. Squeeze the throttle control to warm up engine for 5 to 10 seconds. Place the choke lever in the **RUN** position (C) (Fig. 15).
10. Stand in the operating position and clip the shoulder to the support fitting

NOTE: Choking is unnecessary when starting a warm engine. Put the On/Off Stop Control in the ON position (Fig. 14), and start in **PARTIAL** Choke position (B) (Fig. 15).



WARNING: Operate this unit only in a well ventilated area outdoors. Carbon monoxide exhaust fumes can be lethal in a confined area.

STOPPING INSTRUCTIONS

1. Release your hand from the throttle control (Fig. 16). Allow the engine to cool down by idling.
2. Put the On/Off Stop Control in the **OFF** position (Fig. 14).

OPERATING INSTRUCTIONS

HOLDING THE TRIMMER



WARNING: Always wear eye, hearing, foot and body protection to reduce the risk of injury when operating this unit.

Before operating the unit, stand in the operating position (Fig. 17). Check for the following:

- The operator is wearing eye protection and proper clothing.
- The right arm is slightly bent, and the hand is holding the shaft grip.
- The left arm is straight, and the hand is holding the handle.
- The unit is below waist level.
- The cutting attachment is parallel to the ground and easily contacts the vegetation to be cut without the operator having to bend over.



Fig. 17

ADJUSTING TRIMMING LINE LENGTH

The Bump Head™ cutting attachment allows you to release trimming line without stopping the engine. To release more line, lightly tap the cutting attachment on the ground (Fig. 18) while operating the trimmer at high speed.

NOTE: Always keep the trimming line fully extended. Line release becomes more difficult as cutting line becomes shorter.

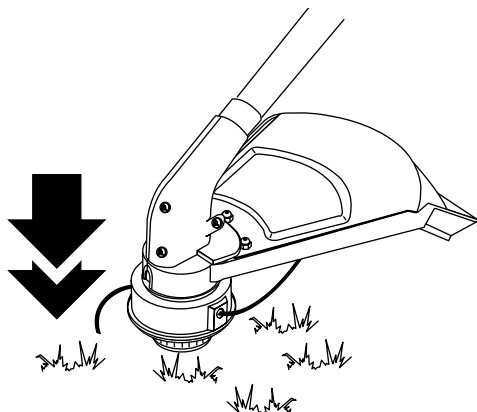


Fig. 18

Each time the head is bumped, about 1 in (25.4 mm.) of trimming line is released. A blade in the cutting attachment shield will cut the line to the proper length if excess line is released. For best results, tap the Bump Head™ on bare ground or hard soil. If line release is attempted in tall grass, the engine may stall. Always keep the trimming line fully extended. Line release becomes more difficult as the cutting line becomes shorter.

NOTE: Do not rest the Bump Head™ on the ground.



CAUTION: Do not remove or alter the line cutting blade assembly. Excessive line length will make the clutch overheat. This may lead to serious personal injury or damage to the unit.

Some line breakage will occur from:

- Entanglement with foreign matter
- Normal line fatigue
- Attempting to cut thick, stalky weeds
- Forcing the line into objects such as walls or fence posts

TIPS FOR BEST TRIMMING RESULTS

- Keep the cutting attachment parallel to the ground.
- Do not force the cutting attachment. Allow the tip of the line to do the cutting, especially along walls. Cutting with more than the tip will reduce cutting efficiency and may overload the engine.
- Cut grass over 8 in. (200 mm.) by working from top to bottom in small increments to avoid premature line wear or engine drag.
- Cut from left to right whenever possible. Cutting to the right improves the unit's cutting efficiency. Clippings are thrown away from the operator.
- Slowly move the trimmer into and out of the cutting area at the desired height. Move either in a forward-backward or side-to-side motion. Cutting shorter lengths produces the best results.
- Trim only when grass and weeds are dry.
- The life of your cutting line is dependent upon;
 - Following the previous trimming techniques
 - What vegetation is being cut
 - Where it's being cut

For example, the line will wear faster when trimming against a foundation wall as opposed to trimming around a tree.

OPERATING INSTRUCTIONS

DECORATIVE TRIMMING

Decorative trimming is accomplished by removing all vegetation around trees, posts, fences, etc.

Rotate the whole unit so that the cutting attachment is at a 30° angle to the ground (Fig. 19).

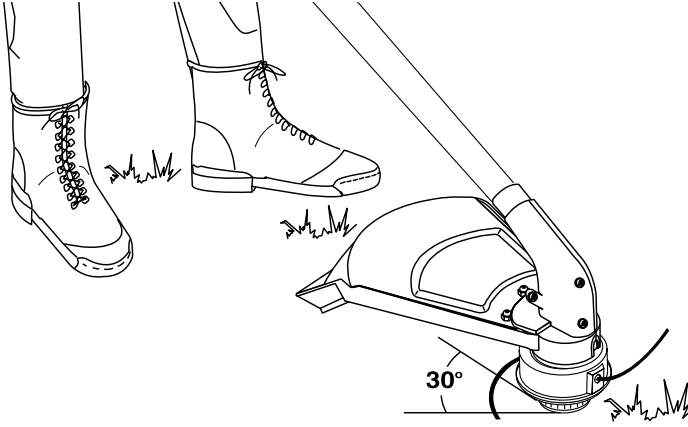


Fig. 19



WARNING: The cutting attachment shield must be installed when operating either the cutting attachment or flail head.

OPERATING THE FLAIL HEAD

Your unit can be equipped with a Flail Head that is better suited for use on thick grass and weeds (Fig. 20).



Fig. 20

Before operating the unit with the Flail Head stand in the operating position (Figs. 20). Refer to **Holding the Trimmer**, Pg. 14.



WARNING: To avoid serious personal injury and damage to the unit, do not use the flail head assembly for decorative trimming or cutting brush.

Flail Head Operating Tips:

To establish a rhythmic cutting procedure:

- Plant feet firmly, comfortably apart.
- Bring the engine to full throttle before entering the material to be cut. The blade has maximum cutting power at full throttle and is less likely to bind, stall, or cause blade thrust, which can result in serious personal injury to the operator or others.

MAINTENANCE AND REPAIR INSTRUCTIONS

NOTE: Some maintenance procedures may require special tools or skills. If you are unsure about these procedures take your unit to an authorized service dealer.

MAINTENANCE SCHEDULE

These required maintenance procedures should be performed at the frequency stated in the table. They should also be included as part of any seasonal tune-up.



WARNING: To prevent serious injury, never do maintenance or repairs with unit running. Always do maintenance and repairs on a cool unit. Disconnect spark plug wire to ensure the unit will not start.

FREQUENCY	MAINTENANCE REQUIRED	REFER TO:
Before Starting Engine	Fill fuel tank with correct oil and fuel mixture.	Page 12
Every 10 Hours	Clean and re-oil air filter.	Page 18
Every 50 Hours	Check spark plug condition and gap.	Page 20

MAINTENANCE AND REPAIR INSTRUCTIONS

LINE INSTALLATION

Always use genuine Ryobi 0.080 inch (2.03 mm.) replacement line. Larger line may make the engine overheat or fail.



WARNING: Never use metal-reinforced line, wire, or rope, etc.. These can break off and become a dangerous projectile.

There are two methods to replace the trimming line.

- Wind the inner reel with new line
- Install a prewound inner reel

NOTE: Replacement line Part # 610375, or a prewound reel, Part # 153577 can be purchased from your local authorized dealer.

Winding the Existing Inner Reel

1. Hold the outer spool with one hand and unscrew the Bump Knob™ counterclockwise (Fig. 21). Inspect the bolt inside the Bump Knob™ to make sure it moves freely. Replace the Bump Knob™ if damaged.

NOTE: A Bump Knob™, Part # 153066 can be purchased from your local authorized dealer.

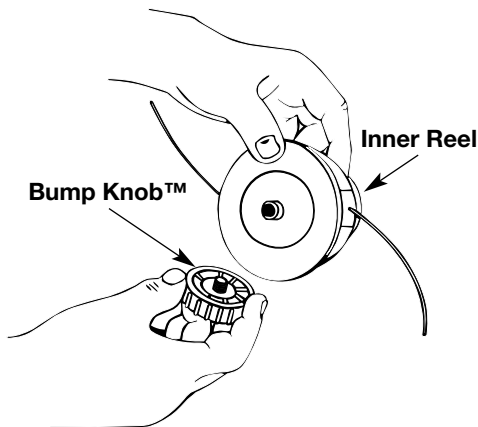


Fig. 21

2. Remove the inner reel from the outer spool (Fig. 22).

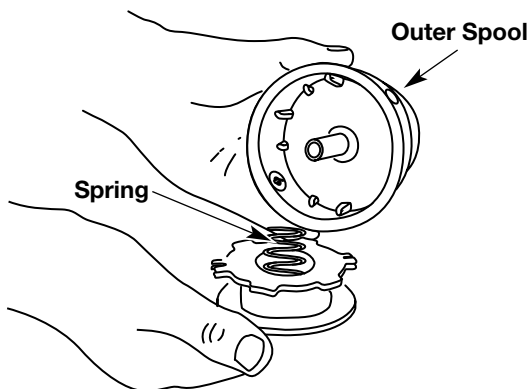


Fig. 22

3. Remove spring from the inner reel (Fig. 22).

NOTE: An inner reel spring, Part # 610317 can be purchased from your local authorized dealer.

4. Use a clean cloth to clean the the inner reel, spring, shaft, and inner surface of the outer spool (Fig. 23).

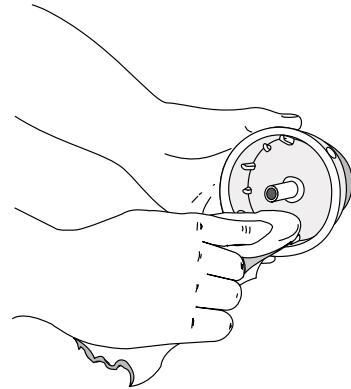


Fig. 23

5. Check the indexing teeth on the innerreel and outer spool for wear (Fig. 24). If necessary, remove burrs or replace the reel and spool.

NOTE: A cutting attachment head assembly, Part # 153700 can be purchased from your local authorized dealer.

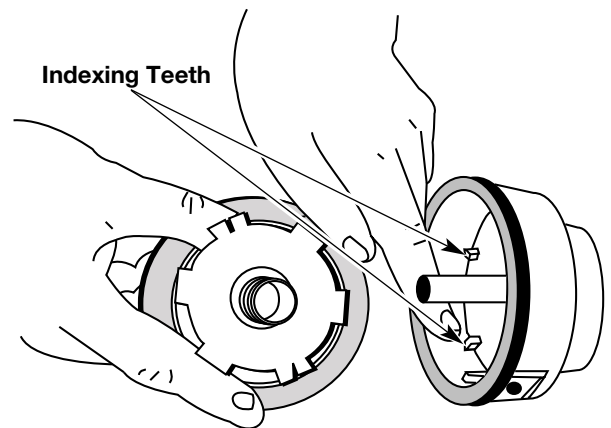


Fig. 24

6. Take approximately 25 feet (7.6 m) of new trimming line, loop it into two equal lengths. Insert each end of the line through one of the two holes in the inner reel (Fig. 25). Pull the line through the inner reel so that the loop is as small as possible.

NOTE: Always use the correct line length when installing trimming line on the unit. The line may not release properly if the line is too long.

MAINTENANCE AND REPAIR INSTRUCTIONS

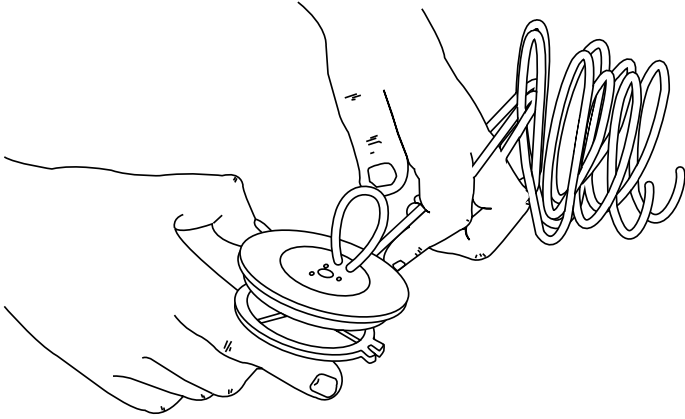


Fig. 25

7. Wind the lines in tight even layers, onto the reel (Fig. 26). Wind the line in the direction indicated on the inner reel. Place your index finger between the two lines to stop the lines from overlapping. Do not overlap the ends of the line.

NOTE: Failure to wind the line in the direction indicated will cause the cutting attachment to operate incorrectly.

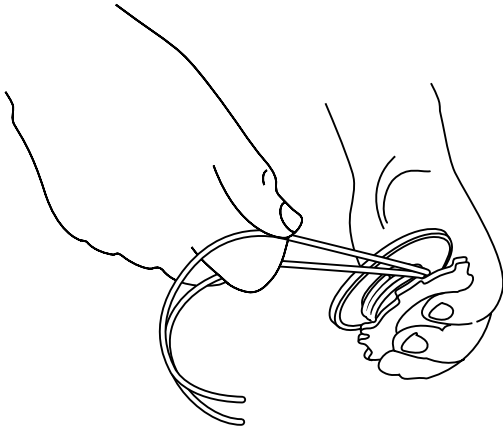


Fig. 26

8. Insert the ends of the line into the two holding slots and cut to the same length (Fig. 27).

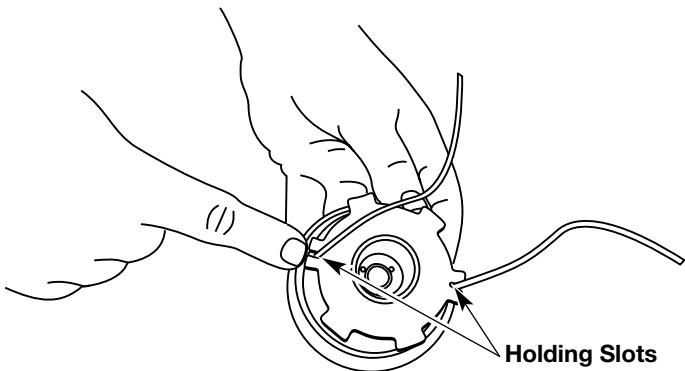


Fig. 27

9. Place the spring in the inner reel. Insert the ends of the line through the eyelets in the outer spool and place inner reel inside the outer spool (Fig. 28). Push the inner reel and outer spool together. While holding the inner reel and outer spool, grasp the ends and pull firmly to release the line from the holding slots in the spool.

NOTE: The spring must be assembled on the inner reel before reassembling the cutting attachment.

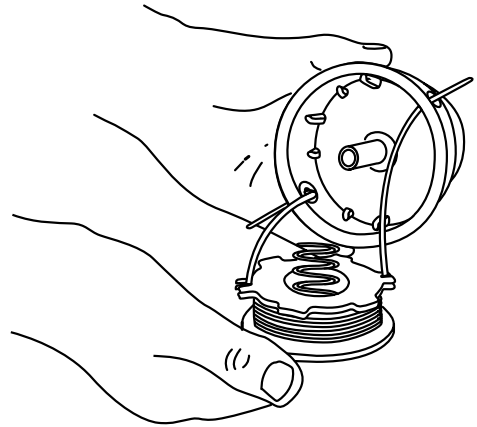


Fig. 28

10. Hold the inner reel in place and install the Bump Knob™ by turning clockwise. Tighten securely.

INSTALLING A PREWOUND REEL

1. Hold the outer spool with one hand and unscrew the Bump Knob™ counterclockwise (Fig. 21 Pg. 16). Inspect the bolt inside the Bump Knob™ to make sure it moves freely. Replace the Bump Knob™ if damaged.
2. Remove the old inner reel from the outer spool (Fig. 22).
3. Remove the spring from the old inner reel (Fig. 22).
4. Place the spring in the new inner reel.

NOTE: The spring must be assembled on the inner reel before reassembling the cutting attachment.

5. Insert the ends of the line through the eyelets in the outer spool (Fig. 28).
6. Place the new inner reel inside the outer spool. Push the inner reel and outer spool together. While holding the inner reel and outer spool, grasp the ends and pull firmly to release the line from the holding slots in the spool.
7. Hold the inner reel in place and install the Bump Knob™ by turning clockwise. Tighten securely.

MAINTENANCE AND REPAIR INSTRUCTIONS

AIR FILTER MAINTENANCE

Removing the Air Filter/Muffler Cover



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or do any maintenance on it.

1. Place the choke lever in the **PARTIAL** choke position (B).

NOTE: The choke lever must be in the **PARTIAL** choke position (B) (Fig. 28) to remove the air filter/muffler cover.

2. Remove the four (4) screws securing the air filter/muffler cover (Fig. 28). Use a flat blade or # T20 Torx bit screwdriver.

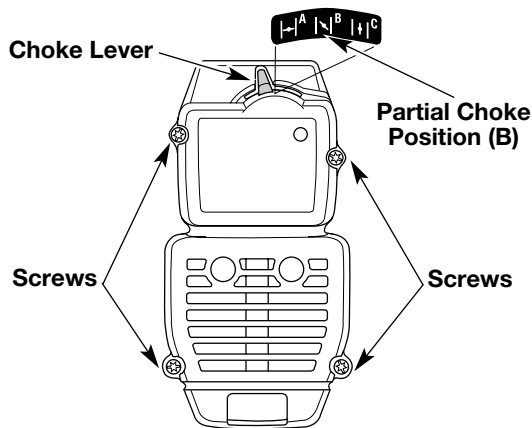


Fig. 28

3. Pull the cover from the engine. Do not force.

Cleaning the Air Filter



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or do any maintenance on it.

Clean and re-oil the air filter every 10 hours of operation. It is an important item to maintain. Not maintaining the air filter will **VOID** the warranty.

1. Remove the air filter/muffler cover. See Removing the Air filter/Muffler Cover.

2. Remove the air filter from behind the air filter/muffler cover. (Fig. 29).

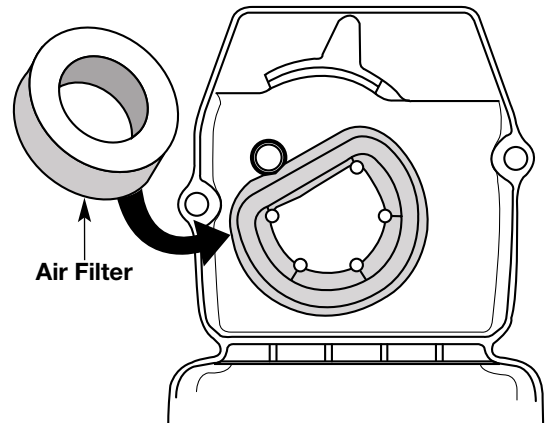


Fig. 29

3. Wash the filter in detergent and water (Fig. 30). Rinse the filter thoroughly. Squeeze out excess water. Allow it to dry completely.

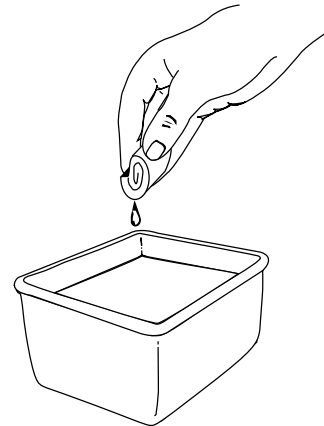


Fig. 30

4. Apply enough clean SAE 30 oil to lightly coat the filter (Fig. 31).

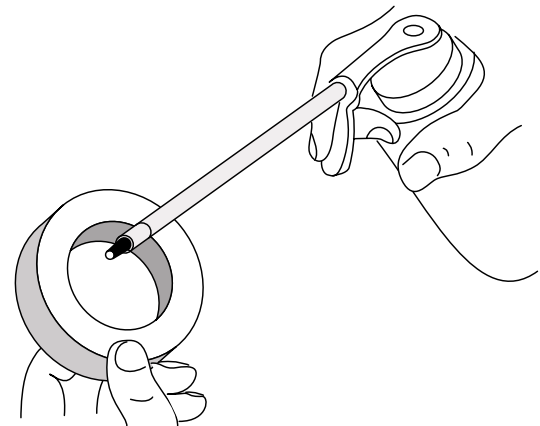


Fig. 31

MAINTENANCE AND REPAIR INSTRUCTIONS

5. Squeeze the filter to spread and remove excess oil (Fig. 32).

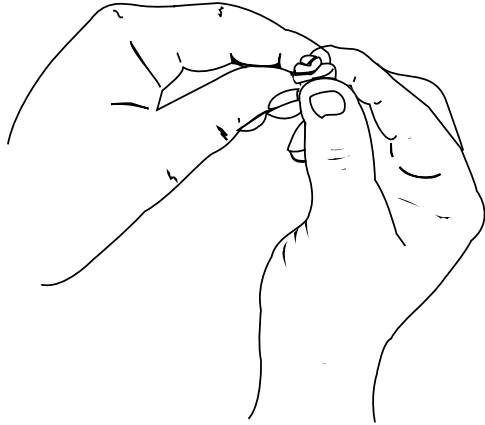


Fig. 32

6. Replace the air filter in the air filter/muffler cover (Fig. 29).

NOTE: Operating the unit without the air filter and air filter/muffler cover assembly, will **VOID** the warranty.

Reinstalling the Airfilter/Muffler Cover

1. Place the air filter/muffler cover over the back of the carburetor and muffler.

NOTE: The choke lever must be in the **PARTIAL** choke position (B) (Fig. 28, Pg. 18) to install the air filter/muffler cover.

2. Insert the four (4) screws into the holes in the air filter/muffler cover (Fig. 28, Pg. 18) and tighten. Use a flat blade or # T20 Torx bit screwdriver. Do not over tighten. Do not force.

CARBURETOR ADJUSTMENT

The idle speed of the engine is adjustable through the Air filter/muffler cover (Fig 33).

NOTE: Careless adjustments can seriously damage your unit. An authorized service dealer should make carburetor adjustments.

Check Fuel Mixture

Old and/or improperly mixed fuel is usually the reason for the unit not running properly. Drain and refill the tank with fresh, properly mixed fuel prior to making any adjustments. Refer to **Oil and Fuel Information**, Pg. 12.

Clean Air Filter

The condition of the air filter is important to the operation of the unit. A dirty air filter will restrict air flow and change the air/fuel mixture. This is often mistaken for an out of adjustment carburetor. Check the condition of the air filter before adjusting the idle speed screw. Refer to **Air Filter Maintenance** Pg. 18.

Adjust Idle Speed Screw



WARNING: The cutting attachment may be spinning during idle speed adjustment. Wear protective clothing and observe all safety instructions to prevent serious personal injury.

If after checking the fuel mixture and cleaning the air filter the engine still will not idle, adjust the idle speed screw as follows.

1. Start the engine and let it run at a high idle for a minute to warm up.
2. Release the throttle trigger and let the engine idle. If the engine stops, insert a small phillips or flat blade screwdriver into the hole in the air filter/muffler cover (Fig. 33). Turn the idle speed screw in, clockwise, 1/8 of a turn at a time (as needed) until the engine idles smoothly.

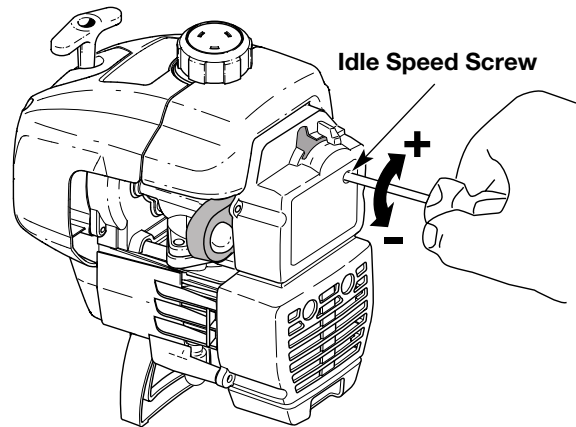


Fig. 33

NOTE: The cutting attachment should not rotate when the engine idles.

3. If the cutting attachment rotates when the engine idles, turn the idle speed screw counterclockwise 1/8 of a turn at a time (as needed), to reduce idle speed.

Checking the fuel mixture, cleaning the air filter, and adjusting the idle speed screw should solve most engine problems.

If not and:

- The engine will not idle,
- The engine hesitates or stalls on acceleration,
- There is a loss of engine power,

have the carburetor adjusted by an authorized service dealer.



WARNING: When the unit is turned off make sure the cutting attachment has stopped before the unit is set down to prevent serious personal injury.

MAINTENANCE AND REPAIR INSTRUCTIONS

REPLACING THE SPARK PLUG

Use a Champion RDJ7Y spark plug (or equivalent). The correct air gap is 0.020 in. (0.5 mm.). Remove the plug after every 50 hours of operation to check its condition.

1. Stop the engine and allow it to cool. Grasp the plug wire firmly and pull the cap from the spark plug.
2. Clean dirt from around the spark plug. Remove the spark plug from the cylinder head by turning a 5/8 in. socket counterclockwise.

Note: Replace cracked, fouled or dirty spark plug.

3. Set the air gap at 0.020 in. (0.5 mm.) using a feeler gauge (Fig. 34).

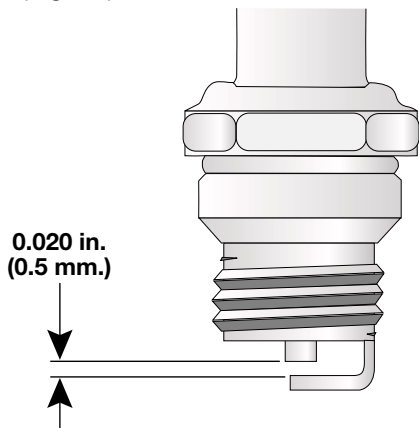


Fig. 34



CAUTION: Do not sand blast, scrape, or clean electrodes. Grit in the engine could damage the cylinder.

4. Install a correctly gaped spark plug in the cylinder head. Tighten by turning the 5/8 in. socket clockwise until snug.

If using a torque wrench torque to;

110-120 in.•lb. (12.3-13.5 N•m).

Do not over tighten.

ACCESSORIES/REPLACEMENT PARTS

2-Cycle Oil	147543
Spark Plug	610311
Replacement Line	610375
Replacement Line Cartridge	153577
Inner Reel Spring	610317
Bump Head Knob Assembly	153066
Outer Spool	153599
Cutting Attachment Head Assembly	153700
Fuel Cap	180000
Shoulder Harness	682075
Flail Blades	181974

CLEANING AND STORAGE

CLEANING



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or do any maintenance on it.

Use a small brush to clean off the outside of the unit. Do not use strong detergents. Household cleaners that contain aromatic oils such as pine and lemon, and such as kerosene, can damage plastic housing or handle. Wipe off any moisture with a soft cloth.

STORAGE

- Never store the unit with gasoline in the tank where fumes may reach an open flame or spark.
- Allow the engine to cool before storing.
- Store the unit locked up to prevent unauthorized use or damage.
- Store the unit in a dry, well ventilated area.
- Store the unit out of the reach of children.

LONG TERM STORAGE

If the unit will be stored for an extended time,

1. Drain all gasoline from the gas tank into a container . Do not use gas that has been stored for more than 60 days. Dispose of the old gasoline in accordance to Federal, State, and Local regulations.

LONG TERM STORAGE

If the unit will be stored for an extended time,

1. Drain all gasoline from the gas tank into a container . Do not use gas that has been stored for more than 60 days. Dispose of the old gasoline in accordance to Federal, State, and Local regulations.
2. Start the engine and allow it to run until it stalls. This ensures that all gasoline has been drained from the carburetor.
3. Allow the engine to cool. Remove the spark plug and put 1 oz. (30 ml.) of any high quality motor oil into the cylinder. Pull the starter rope slowly to distribute the oil. Reinstall the spark plug.

NOTE: Remove the spark plug and drain all of the oil from the cylinder before attempting to start the trimmer after storage.

4. Thoroughly clean the unit and inspect for any loose or damaged parts. Repair or replace damaged parts and tighten loose screws, nuts or bolts. The unit is ready for storage.

TRANSPORTING

- Allow the engine to cool before transporting.
- Secure the unit while transporting.
- Drain the gas tank before transporting.
- Tighten gas cap before transporting.

TROUBLESHOOTING

ENGINE WILL NOT START

CAUSE

Ignition switch is OFF
 Empty gas tank
 Primer bulb wasn't pressed enough
 Engine flooded

 Old or improperly mixed fuel
 Fouled spark plug

ACTION

Turn switch to ON
 Fill fuel tank
 Press primer bulb fully and slowly 5-7 times
 Use starting procedure with choke lever in the RUN position, Pg. 13
 Drain fuel tank / Add fresh fuel mixture
 Replace or clean the spark plug

ENGINE WILL NOT IDLE

CAUSE

Air Filter is Plugged
 Old or improperly mixed fuel
 Improper carburetor adjustment

ACTION

Replace or clean the air filter
 Drain gas tank / Add fresh fuel mixture
 Adjust per instruction Pg. 19

ENGINE WILL NOT ACCELERATE

CAUSE

Old or improperly mixed fuel
 Improper carburetor adjustment

 Cutting head bound with grass
 Dirty air filter

ACTION

Drain gas tank / Add fresh fuel mixture
 Take to an authorized service dealer for carburetor adjustment
 Stop the engine and clean the cutting attachment
 Clean or replace the air filter

ENGINE LACKS POWER OR STALLS WHEN CUTTING

CAUSE

Old or improperly mixed fuel
 Improper carburetor adjustment

ACTION

Drain gas tank / Add fresh fuel mixture
 Take to an authorized service dealer for carburetor adjustment

CUTTING ATTACHMENT WILL NOT ADVANCE LINE

CAUSE

Cutting head bound with grass
 Cutting head out of line
 Inner reel bound up
 Cutting head dirty
 Line welded

 Line twisted when refilled
 Not enough line is exposed

ACTION

Stop the engine and clean cutting attachment
 Refill with new line
 Replace the inner reel
 Clean inner reel and outer spool
 Disassemble, remove the welded section and rewind the line
 Disassemble and rewind the line
 Push the Bump Knob and pull out line until 4 in. (102 mm.) of line is outside of the cutting attachment

SPECIFICATIONS

ENGINE

Engine Type	Air-Cooled, 2-Cycle
Stroke	1.25 in. (31.75 mm.)
Displacement	1.9 cu. in. (31 cc.)
Clutch Type	Centrifugal
Operating RPM (Trimmer)	6,600-8,000 rpm
Operating RPM (Flail Head)	8,000-9,500 rpm
Idle Speed RPM	2,800-3,900 rpm
Ignition Type	Electronic
Ignition Switch	Slide Switch
Spark Plug Gap	0.020 in. (0.5 mm.)
Lubrication	Fuel/Oil Mixture
Fuel/Oil Ratio	32:1
Carburetor	Diaphragm, All-Position
Starter	Auto Rewind
Muffler	Baffled with Guard
Throttle	Manual Spring Return
Fuel Tank Capacity	18 oz. (530 ml.)
Fuel Tank	HD Polyethylene

DRIVESHAFT & CUTTING ATTACHMENT

Drive Shaft Housing	Steel Tube
Throttle Control	Finger-Tip Trigger
Unit Weight (No fuel, with cutting attachment, cutting attachment shield and D handle)	11 lbs. (4.9 kg.)
Cutting Mechanism	Flail Head, Dual String Cutting Head
Line Spool Diameter	3 in. (76.2 mm.)
Trimming Line Diameter	0.080 in. (2.03 mm.)
Cutting Path Diameter, Cutting Attachment	16 in. (40.6 cm.)
Cutting Path Diameter, Flail Head	13 Inches (330.2 mm.)
Shoulder Harness	Single Quick-Snap

CALIFORNIA EMISSION CONTROL WARRANTY STATEMENT

YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board and Ryobi Outdoor Products (ROP), are pleased to explain the emission control system warranty on your 1995 and later small off-road engine. In California, new small off-road engines must be designed, built and equipped to meet the State's stringent anti-smog standards. ROP must warrant the emission control system on your small off-road engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine.

Your emission control system may include parts such as the carburetor or fuel injection system, the ignition system, and catalytic converter. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, ROP will repair your small off-road engine at no cost to you including diagnosis, parts and labor.

The 1995 and later small off-road engines are warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced by ROP

OWNER'S WARRANTY RESPONSIBILITIES:

- As the small off-road engine owner, you are responsible for the performance of the required maintenance listed in your operator's manual. ROP recommends that you retain all receipts covering maintenance on your small off-road engine, but ROP cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.
- As the small off-road engine owner, you should however be aware that ROP may deny you warranty coverage if your small off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.
- You are responsible for presenting your small off-road engine to a Ryobi Authorized Service Center as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should call 1-800-345-8746.

MANUFACTURER'S WARRANTY COVERAGE:

- The warranty period begins on the date the engine or equipment is delivered to the retail purchaser.
- The manufacturer warrants to the initial owner and each subsequent purchaser, that the engine is free from defects in material and workmanship which cause the failure of a warranted part for a period of two years.
- Repair or replacement of warranted part will be performed at no charge to the owner at an Authorized Ryobi Service Center. For the nearest location, please contact Ryobi at: 1-800-345-8746.
- Any warranted part which is not scheduled for replacement, as required maintenance which is scheduled only for regular inspection to the effect of "Repair or replace as necessary" is warranted for the warranty period. Any warranted part which is scheduled for replacement as required maintenance will be warranted for the period of time up to the first scheduled replacement point for that part.
- The owner will not be charged for diagnostic labor which leads to the determination that a warranted part is defective, if the diagnostic work is performed at an Authorized Ryobi Service Center.
- The manufacturer is liable for damages to other engine components caused by the failure of a warranted part still under warranty.
- Failures caused by abuse, neglect or improper maintenance are not covered under warranty.
- The use of add-on or modified parts can be grounds for disallowing a warranty claim. The manufacturer is not liable to cover failures or warranted parts caused by the use of add-on or modified parts.
- In order to file a claim, go to your nearest Authorized Ryobi Service Center. Warranty services or repairs will be provided at all Authorized Ryobi Service Centers.
- Any manufacturer approved replacement part may be used in the performance of any warranty maintenance or repair of emission related parts and will be provided without charge to the owner. Any replacement part that is equivalent in performance or durability may be used in non-warranty maintenance or repair and will not reduce the warranty obligations of the manufacturer.
- The following components are included in the emission related warranty of the engine, air filter, carburetor, primer, fuel lines, fuel pick up/fuel filter, ignition module, spark plug and muffler.

LIMITED TWO-YEAR WARRANTY

RYOBI OUTDOOR PRODUCTS warrants each new RYOBI Product for two (2) years according to the following terms.

This warranty extends to the original retail purchaser only and commences on the date of original retail purchase.

Any part of the RYOBI Product manufactured or supplied by RYOBI and found in the reasonable judgement of RYOBI to be defective in material or workmanship will be repaired or replaced by an authorized RYOBI service dealer without charge for parts and labor.

The RYOBI Product including any defective part must be returned to an authorized service dealer within the warranty period. The expense of delivering the RYOBI Product to the dealer for warranty work and the expense of returning it back to the owner after repair or replacement will be paid for by the owner. RYOBI's responsibility in respect to claims is limited to making the required repairs or replacements and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any RYOBI Product. Proof of purchase will be required by the dealer to substantiate any warranty claim. All warranty work must be performed by an authorized RYOBI service dealer.

This warranty is limited to ninety (90) days from the date of original retail purchase for any RYOBI Product that is used for rental or commercial purposes, or any other income-producing purpose.

This warranty does not cover any RYOBI Product that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the RYOBI Operator's Manual. This warranty does not apply to any damage to the RYOBI Product that is the result of improper maintenance or to any RYOBI Product that has been altered or modified so as to adversely affect the product's operation, performance or durability or that has been altered or modified so as to change its intended use. The warranty does not extend to repairs made necessary by normal wear or by the use of parts or accessories which are either incompatible with the RYOBI Product or adversely affect its operation, performance or durability.

In addition, this warranty does not cover:

- A. Tune-ups - Spark Plugs, Carburetor Adjustments, Filters
- B. Wear items - Bump Knobs, Outer Spools, Cutting Line, Inner Reels, Starter Pulley, Starter Ropes, Drive Belts

RYOBI reserves the right to change or improve the design of any RYOBI Product without assuming any obligation to modify any product previously manufactured.

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To locate your nearest service dealer dial 1-800-345-8746 in the United States or 1-800-265-6778 in Canada.

RYOBI®

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